



Optio

58BW ST Heritage

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Experts in Aluminium

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The look of steel, the benefits of aluminium. A win-win for designers and homeowners alike. Featuring industry-leading build quality, our 58BW ST aluminium windows are an ideal replacement for existing steel windows. In addition to impressive high thermal and acoustic performance, the design also replicates the minimal sightlines associated with steel windows, whilst providing superior performance and security.



DESIGN FEATURES

- Certified under the Secured By Design scheme
- Tested to PAS 24
- Green guide rated A
- Integrated deep head profiles for ease of trickle ventilation
- Unique polyamide thermal break design to improve thermal performance
- Slim sightlines to match existing steel window
- Internally beaded for ease of glazing on highrise projects

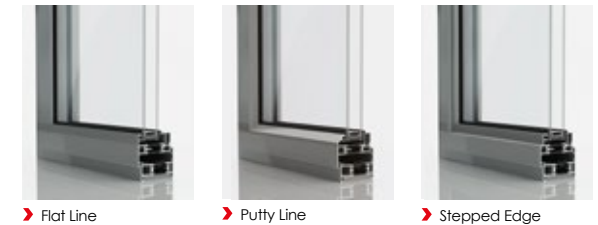
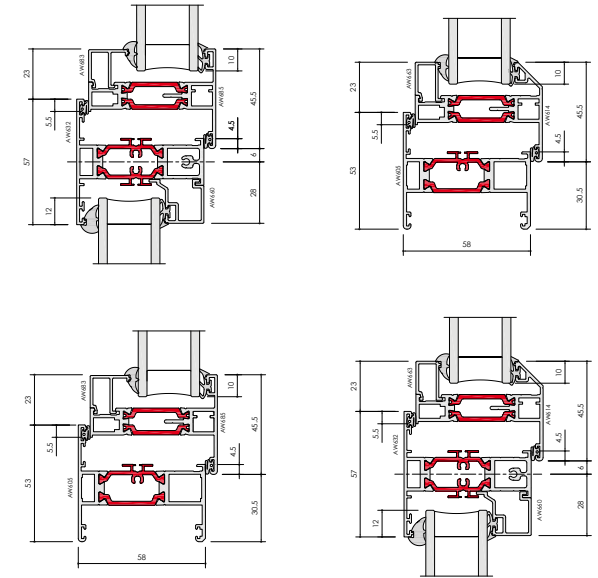
OPTIONS

- 58mm or 70mm frame depth to accommodate varying types of applications
- Internally or externally glazed
- Glazing 24mm – 32mm
- Available for Lifetime Homes (LFT)
- Available in a range of single or dual colour and anodised finishes
- Available in the following aesthetics: Stepped Edge, Square and Putty Line
- Available in the following configurations: top hung, side hung, bottom hung, fixed light, multi-light and French casement
- Double headed option allows for internal glazing without the use of dummy vents
- Accommodates standard hardware

SPECIFICATIONS

Performance and accreditation		Outward opening	
U-value (double glazing)		1.4 W/m ² K	
U-value (triple glazing)		1.2 W/m ² K	
Window energy rating (WER)		A - B	
Green guide rating		A rated	
Acoustic performance (dB)		Rw (C;Ctr) 43 (-2;-5) dB	
Air tightness (Pa)		Class 4 (600 Pa)	
Water tightness (Pa)		Class 9A (600 Pa)	
Wind load (Pa)		Class E2400 (2400 Pa)	
Security		PAS 24	
3rd party certification		Q-mark	
Secured by design		Yes	
Configurations		Opening	
Opening		Open out	
Top hung		✓	
Side hung		✓	
Bottom hung		✓	
Fixed light		✓	
Multi-light		✓	
French casement		✓	
Size limits			
Top hung (max weight)		35 Kg	
Side hung (max weight)		24 Kg	
Bottom hung (max weight)		60 Kg (3 hinges)	
Fixed light (max weight)		250 Kg	
System features			
Frame depth		58mm and 70mm	
Dual colour option		✓	
Multi-point locking		✓	
Glazing options		Internal and external	
Glazing thickness		24mm - 32mm	
Sightline (Frame to Vent)		66mm	
Sightline (Vent to Mullion)		81mm	
Sightline (Fixed Light)		43mm	
Aesthetics			
Putty Line		✓	
Stepped Edge		✓	
Square		✓	

CAD CROSS SECTIONS



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U-value (Double Glazing) - Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 1.0 W/m²K using AW603 outerframe and AW614 vent
 U-value (Triple Glazing) - Windows are calculated using EN ISO 10077 - Part 2, 1230mm x 1480mm Side hung next to fixed light with Ug: 0.7 W/m²K using AW603 outerframe and AW685 vent
 Green Guide Rating - Calculated using the Green Guide 2008 ratings for domestic windows, Powder Coated Aluminium window (Profile <0.88kg/m) double glazed
 Acoustic Performance (dB) - Tested using AW604 outerframe and AW685 vent, 8/16/8.8mm Acoustic Laminated Glass
 Top Hung (max weight) - Based upon Nico 24" Standard top hung friction stay
 Side Hung (max weight) - Based upon Nico 16" Standard side hung friction stay
 Bottom Hung (max weight) - Based upon 3 x RW20M hinges